# Instruction Manual 

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MODEL 1152-D<br>PHASE DEMODULATOR

November 1973

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## ADDENDUM

The $1152-\mathrm{D}(\mathrm{A})$ has been modified to include a set of fine balance controls for the Phase Detectors. These controls are located on a separate board, A3. A schematic diagram and component location drawing of the added assembly is shown in figure Add-1. A wiring diagram showing the interfacing of the A3 Balance/Threshold Adjustment Board is provided herein. Also provided herein is a schematic diagram showing the loop bandwidth components.

## ELECTRICAL PARTS LIST

## Reference

Designation

## Description

## E1

thru Termination, disconnect pin, AMP 61067-1
E13

## R1

thru Potentiometer, cermet, $50 \mathrm{~K} \Omega \pm 10 \%$, Beckman 82 PR50K
R3
R4
R5
H6 Resistor, fixed composition, $330 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB334.5 Resistor, iixed composition, $330 \mathrm{~K} \Omega \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Ailien Bradiey BB33 45 Resistor, fixed composition, $3.3 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3325





Add-1. Balance/Threshold Adjustment Board

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Figure 1-1. Model 1152-D Phase Demodulator

SECTION I<br>GENERAL INFORMATION

1-1. SCOPE. This manual provides installation, operation, and maintenance information for the Model 1152-D Phase Demodulator designed and manufactured by Microdyne Corporation, Rockville, Maryland.

## 1-2. PURPOSE AND DESCRIPTION

1-3. The $1152-\mathrm{D}$ is an all solid-state PM demodulator designed for use with Microdyne telemetry equipment. Integrated circuits and related miniature components are used throughout the demodulator to provide an extremely stable and reliable unit.

1-4. In operation, the module accepts the 10 MHz second IF signal and a 10 MHz reference signal from the parent unit and supplies either a synchronous AM video output or an envelope AM video output, and a PM video output. The synchronous or envelope AM output is selectable through a front panel switch. For PM operation, the demodulator employs a cosine phase detector capable of retrieving phase modulation having deviations up to $\pm 70$ degrees. Other outputs from the demodulator include automatic phase control voltage (APC) for phase lock control of the parent unit second local oscillator, a coherent or non-coherent (envelope) AGC output, and drive voltages for the parent unit metering circuit. The bandwidth of the APC tracking loop is controlled by a front panel switch with bandwidths of 10 , $30,100,300$, and 1000 Hz normally supplied. Additionally, when the parent unit is set for phase operation, the center frequency of the second local oscillator is determined by the demodulator front panel fine tune control. Indication that the system is phase locked and tracking is provided by the illumination of a front panel display indicator and by the presence of a voltage on an output line. Should the phase tracking loop be broken, signal acquisition may be accomplished either automatically or manually depending on the position of front panel search selector and loop switches.

1-5. The $1152-\mathrm{D}$ is constructed as a complete plug-in module for associated parent equipment. All electrical connections to the parent unit are made automatically upon installation through a single ribbon-type connector on the rear panel. The complete demodulator package is $10-1 / 2$ inches deep, $3-1 / 4$ inches high, $3-3 / 8$ inches wide, and weighs approximately $2-1 / 2$ pounds. Electrical, environmental, and mechanical specifications are given in table 1-1.

Table 1-1. Specifications

## ELECTRICAL:

Input Frequency
10 MHz .
Input Impedance 50 ohms.
continued

Table 1-1, continued

Electrical, continued

Range of IF Bandwidths Accepted

Loop Characteristics:
Operating Mode

Locking Threshold

Loop Bandwidth Design Threshold

Phase Lock Loop Bandwidth (Single-sided noise bandwidth)

Tracking Range
Fine Tuning Range
Static Phase Error
Phase Deviation
Output Characteristics:
Frequency Response ( -3 dB ):
PM

Synchronous AM

Synchronous AGC

Residual Phase Noise
Phase Deviation for Rated Output

Synchronous AM Output
Lock Acquisition Modes

10 kHz to 6 MHz .

Long loop using 10 MHz crystal oscillator as reference. Automatic phase control applied to parent unit 60 MHz second local oscillator.
-15 dB carrier-to-noise ( $\mathrm{C} / \mathrm{N}$ ) ratio in the IF bandwidth or $+6 \mathrm{~dB} \mathrm{C} / \mathrm{N}$ ratio in the loop bandwidth, whichever occurs first.
$-15 \mathrm{~dB} \mathrm{C} / \mathrm{N}$ ratio in the IF bandwidth.
Switch selectable 10, 30, 100, 300, and 1000 Hz (unless specified otherwise by user). $\pm 250 \mathrm{kHz}$ minimum.
$\pm 250 \mathrm{kHz}$ minimum.
$10^{\circ}$ maximum.
$\pm 70$ degrees.

To 1.7 MHz ; low frequency rolloff determined by selected loop bandwidth.

5 Hz to 500 kHz ; low frequency response may be modified by AGC time constant.

Synchronous AM detector provides synchronois AGC output.

Less than $2^{\circ}$ RMS for 10 Hz loop bandwidth.
$\pm 30$ degrees.
$30 \%$ AM will produce rated receiver video output.
Manual search or automatic search; switch selectable.

Table 1-1, continued

```
ENVIRONMENTAL:
    Temperature Range:
        Operating }\mp@subsup{0}{}{\circ}\textrm{C}\mathrm{ to }5\mp@subsup{0}{}{\circ}\textrm{C}\mathrm{ .
        Storage
    Relative Humidity
    Barometric Pressure:
        Operating
        Storage
MECHANICAL:
    Physical Characteristics:
        Height
        Width
        Depth
        Weight
```

3-1/4 inches.
3-3/8 inches.
10-1/2 inches.
Approximately 2.5 pounds.

SECTION II<br>INSTALLATION

## 2-1. GENERAL

$2-2$. The demodulator is shipped separate from the receiver with which it is used. It is contained in a polyethylene bag, wrapped in shock absorbing material, and packaged in a rugged cardboard container.

## 2-3. UNPACKING AND HANDLING

2-4. Upon receipt of the demodulator carton, cut the sealing tape and lift the package from the box. Open the bag and remove the demodulator. (Do not discard the packing material if the unit is to be reshipped, see paragraph 2-12.) Check the unit for in-transit damage; i.e. dents, broken connectors, etc. If damaged, notify the proper authorities immediately.

## 2-5. STORAGE

2-6. Storage conditions must be within the environmental limits specified in table 1-1.

## 2-7. INSTALLATION

2-8. The demodulator is held in place in the parent unit with a module lock and springactuated latch handle on the left side. This mechanism, in conjunction with an identical mechanism on the associated second IF filter/amplifier, firmly secures the demodulator in the parent unit.

2-9. To install a demodulator, mate it with the selected second IF filter/amplifier. Move the lock portions of the securing mechanism up and pull the PULL handles forward. Insert the demodulator and filter into the slot. Return the PULL handles to their original positions until the locks snap into place.

2-10. REMOVAL
2-11. To remove the demodulator from the parent unit, the companion filter/amplifier must also be removed. To do this, lift the module locks on both modules to disengage the releases. Extend the PULL handles and slide the demodulator/filter package out of the parent unit. To separate the demodulator and filter, simply pull them apart.

## 2-12. PACKAGING FOR RESHIPMENT

2-13. To package the demodulator for shipment, proceed as follows:
a. Place the unit and a quantity of desiccant into a moisture-proof polyethylene bag and seal.
b. Place the unit into a cardboard container using enough shockabsorbing material to prevent any movement within the carton.
c. Seal the carton.
d. Affix the necessary "Fragile" and "Delicate Equipment" labels.

## 3-1. GENERAL

$3-2$. This section contains operational information for the $1152-\mathrm{D}$ demodulator. Included herein are: a list of controls and indicators and an operating procedure.

## 3-3. CONTROLS AND INDICATORS

$3-4$. The operating controls and indicators and a brief description of their function are listed below:
$\mathrm{B}_{\mathrm{LT}} \mathrm{Hz}$ Switch (A1S1)

AM/AGC Switch (A1S2)

LOOP OPEN/CLOSED Switch (A1S3)

SEARCH MANUAL/AUTO Switch (A1S4)

TUNE Control (A1R64)

LOOP LOCK Indicator (A1DS1)

This switch is used to select the phase tracking loop bandwidth in Hz. Bandwidths normally provided are: $10,30,100,300$, and 1000 Hz . In addition, two other undesignated positions are also available for special applications. The lowest position adjacent to the 10 Hz position is approximately 10 Hz but is to be used only when the carrier to noise ratio in the IF is 0 dB or higher. The highest position adjacent to the 1000 Hz position provides an approximate bandwidth of 3000 Hz . It is limited in use to those periods when the receiver is equipped with a 3.3 MHz Second IF Filter/Amplifier.

This switch is employed to select the AGC and AM video outputs of the demodulator. The SYNC (synchronous) position selects the output of the demodulator synchronous AM detector. The ENV (envelope) position selects the envelope AM and AGC supplied by the receiver AM detector module which is interfaced with the demodulator.

Momentary spring-loaded switch which, when depressed, opens the phase tracking loop to permit manual acquisition.

This switch is employed to select either the manual or automatic search-for-lock operating mode.
This potentiometer is connected to the receiver second local oscillator and its positioning determines the oscillator center frequency. Using this control, the center frequency can be changed $\pm 250 \mathrm{kHz}$ from the nominal 60 MHz output.

The LOOP LOCK indicator is a light-emitting diode (LED) which illuminates when the demodulator is phase locked.

## 3-5. OPERATING PROCEDURE

3-6. Two signal acquisition (search) modes are available with the 1152-D: manual or automatic. The operating procedure for each of these modes is given in the following paragraphs.

## 3-7. MANUAL ACQUISITION

3-8. The following procedure is recommended for manual acquisition of phase lock.
a. On the parent unit: set the 1ST LO MODE switch to XTAL. Adjust the TUNE control to the desired frequency and insert the required crystal. Set the 2ND LO MODE switch to PM.
b. On the demodulator, set the following controls to the positions indicated:

AM/AGC as desired - SYNC (synchronous) or ENV (envelope).
SEARCH MANUAL.
$\mathrm{B}_{\mathrm{LT}} \mathrm{Hz} \quad$ any position (see paragraph 3-4 for restrictions). .
TUNE 5 .
c. Depress and hold the LOOP switch in the OPEN position and adjust the TUNE control for an aural zero beat tone from the parent unit speaker. Release the switch. The LOOP LOCK indicator should light.
d. Slowly adjust the TUNE control to minimize the loop stress as indicated by a zeroing of the TUNING meter on the parent unit.
e. Set the $\mathrm{B}_{\mathrm{LT}} \mathrm{Hz}$ switch to the desired range (see paragraph 3-4 for restrictions).
f. Set the parent unit video controls as required.

3-9. AUTOMATIC ACQUISITION
$3-10$. The following procedure is recommended for automatic acquisition of phase lock.
a. On the parent unit: set the 1ST LO MODE switch to XTAL. Adjust the TUNE control to the desired frequency and insert the required crystal. Set the 2ND LO MODE switch to PM.
b. On the demodulator, set the following controls to the positions indicated:

AM/AGC as desired - SYNC (synchronous) or ENV (envelope).
SEARCH AUTO.
$\mathrm{B}_{\mathrm{LT}} \mathrm{Hz} \quad 1000$ or as desired (see paragraph 3-4 for restrictions). TUNE 5 .
c. With the SEARCH switch in the AUTO position, the demodulator will search until signal acquisition, at which time, the LOOP LOCK indicator will illuminate.
d. Adjust the TUNE control to minimize the loop stress as indicated by zeroing of the TUNING meter on the parent unit.
e. Set the $\mathrm{B}_{\mathrm{LT}} \mathrm{Hz}$ switch to the desired range.
f. Set the parent unit video controls as required.
g. In the 10 and 30 Hz B LT Hz positions, it may be necessary to deactivate the automatic search as the signal approaches the zero beat.

SECTION IV<br>THEORY OF OPERATION

## 4-1. GENERAL

4-2. The $1152-\mathrm{D}$ phase demodulator (figure 4-1) is employed to derive both phase and synchronous AM data for application to the rear video output. It also functions to supply drive voltages to the receiver deviation meter. Other outputs are a lock/unlock output for controlling external equipment and either a synchronous (coherent) AGC output or an envelope AGC output; the envelope AGC is supplied by the receiver AM detector. Circuitry within the demodulator automatically switches the AGC to either coherent or envelope depending on whether or not the receiver is phase locked. A switch is provided to override the automatic function and is used to maintain the envelope AGC mode only.

4-3. Outputs supplied directly by the demodulator are derived from a phase detector, synchronous AM detector, and a lock detector. Signals are routed directly to the receiver circuitry as in the case of the video output, or are processed through interface circuitry for multiple routing and normalization.

## 4-4. CIRCUIT DESCRIPTION

4-5. The 1152-D can be broken down into the phase detector circuit, the AM detector circuit, and the lock and sweep circuit. Each of these circuits is discussed separately in the following paragraphs and is keyed to both schematic and block diagrams.

## 4-6. PHASE DETECTOR CIRCUIT

4-7. The phase detector circuit is shown in figures 4-2 and 7-2 and is composed of input buffer Q1, IF limiter U1, reference limiter U2, phase detector U4A-Q8-Q9, and output amplifier U8.

4-8. The 10 MHz second IF signal at a nominal level of -15 dBm is applied to P1-A4 and is coupled by C1 to input buffer Q1. This stage is utilized to establish the 50 ohm interface impedance and to isolate the phase detector from preceding stages of the receiver. From Q1, the IF signal is applied to three-stage limiter U1A, U1B, and U1C. Each stage of the limiter functions as a push-pull amplifier with 20 dB of gain and transforms the analog IF signal to a square wave having MECL logic levels having a high level of -0.96 to -0.81 V and a low level of -1.85 to -1.65 V . Since these levels are riding on -6 V DC , the actual outputs at pins 2 and 3 have a high level between -6.96 and -6.81 V and a low level between -7.85 V and -7.65 V . Two outputs at a 180 degree phase differential are taken from U1C with one (pin 2) being applied to lock detector U4B and the other (pin 3) being applied to phase detector U4A-Q8-Q9.

4-9. The 10 MHz reference signal from the receiver calibration/reference oscillator module is applied to P1-A1. From P1-A1, the signal is routed to buffer amplifier Q3 which drives reference limiter U2A-U2B-U2C. This circuit is identical to the limiter (U1),


Figure 4-1. Model 1152-D Phase Demodulator, Block Diagram
described in the preceding paragraph and drives the other phase detector input. In both limiters, the biasing voltages are supplied by the "D" portion of the respective integrated circuit.


Figure 4-2. Phase Detector Circuit, Block Diagram

4-10. An exclusive OR circuit (U4A) with 90 deg ree phase shifted inputs is used as the phase detector and functions as a double balanced mixer to derive the PM data. Outputs from U4A are taken from pins 3 and 2, and are applied to translators Q8 and Q9, respectively, which function to remove the 6 V DC reference level introduced in the limiter so that the data is now referenced around 0 V ; potentiometer R 75 is provided as the 0 V calibration adjustment. One output of Q8-Q9 is filtered and applied to output amplifier U8. This is a dual transistor with the output taken from the emitter circuit and routed to the PM video output at P1-A3. A sample of the PM video is coupled through deviation meter adjustment R96 to P1-25. This adjustment is set to provide a full-scale receiver deviation meter indication with 1 radian of phase modulation. Characteristics of the phase detector circuit are such that the rated video output of 1.414 V RMS is achieved with a minimum of $\pm 30$ degrees of phase deviation. The second PM detector output is taken from Q9's collector and routed to the input of the loop filter for controlling the receiver second local oscillator.

## 4-11. AM DETECTOR CIRCUITRY

4-12. AM detector circuitry is shown in figures 4-3, 7-1, and 7-3, and consists of amplifier Q2, 45 degree phase shifters Q4 and Q5, limiter U3A-U3B-U3C, linear AM detector U6, and current source U7. The 10 MHz IF signal from input buffer Q1 is amplified by Q2 and coupled to the linear AM detector (U6) through transformer T1; the gain of Q2 is set during alignment by R6 for optimum operation. Outputs from T1 are taken from pins 6 and 4, at a

180 degree phase differential, and applied to pins 11 and 3 of U6. The 10 MHz reference signal from input buffer Q3 is coupled through a pair of 45 degree phase shifters ( 90 degrees total shift) to limiter U3. This stage is identical to the limiters previously discussed and supplies two 180 degree phase shifted outputs to U6. Using this scheme, the inputs at U6-9, 2 , and 11 are in phase and those at U6-3, 13, and 6 are in phase when the demodulator IF and reference inputs are 10 MHz . Unlike the phase detector, the outputs of the AM detector are at a maximum differential voltage when the two inputs are in phase. Balancing of the detector and phasing are controlled by potentiometers R114 and R40, respectively. In addition, translation from the 6 V limiter reference level to the 0 V detector reference level takes place in U6.

4-13. Two outputs are taken from $U 6$ at pins 7 and 1 and pins 14 and 8. The output at pins 14 and 8 is routed to the AM video output buffer on the interface subassembly A2 (figure 7-3) via W3, S2A, and W12. AM video buffer A2U6 is a dual emitter follower which drives the AM video output at P1-32. Characteristics of the AM circuit are such that the rated receiver video output of 1.414 V RMS is achieved with a minimum of $30 \%$ AM.

4-14. In addition to driving the AM video buffer, the phase detector outputs at terminals 26 and 27 (see figure 7-2) are applied to differential amplifier A2U1 (see figure 7-3). The output of the differential amplifier which is proportional to the signal level and AM modulation is used as the source voltage for the receiver AGC system synchronous (coherent) AGC operation and is applied to relay K1. When the front panel AM/AGC switch (S2) is set to the SYNC position, K1 will be closed and coherent AGC will be supplied to the receiver only when the phase loop is locked. During the period when lock is broken and when the auto search cycle is enabled, K1 is open and envelope AGC, originating in the receiver AM detector, is supplied to the receiver. Should S2 be set to the ENV (envelope) position, K1 is maintained in the OPEN position, as shown in figure $7-3$, since the +6 V DC source at terminal 5 and pin 2 of K1 has been removed. In this state, envelope AGC will be supplied at all times regardless of whether or not the unit is phase locked. A further description of the locked/unlocked states of the loop is given in the following paragraphs.


Figure 4-3. AM Detector Circuit, Block Diagram

## 4-15. LOCK AND SWEEP CIRCUITRY

4-16. The lock and sweep circuitry consists of the lock detector on subassembly A1 (figure 7-2), and the loop filter on subassembly A2 (figure 7-3).

4-17. The lock detector circuit is located on subassembly A1 (figure 7-2) and consists of 45 degree phase shifters Q6 and Q7, limiter U5, and quadrature phase detector U4B-Q10Q11. This circuit functions to supply an output for controlling relay K1 and front panel lock indicator DS1, and for enabling or disabling the sweep circuit (see paragraph 4-4). The 10 MHz reference signal from input amplifier Q3 is applied to a pair of 45 degree phase shifters ( 90 degrees total shift) which drives limiter U5. This stage is identical to the limiters previously discussed and supplies one input to lock detector U4. The $10 \mathrm{MHz} \mathrm{IF} \mathrm{sig-}$ nal is applied to U4-14 from pin 2 of U1C. With the 90 degree phase shift in the limiter, both inputs to the detector are in phase.

4-18. In the detector, the two inputs are compared to derive a voltage output and applied to Q10 and Q11 to transform the reference level from -6 V to 0 V DC. When the inputs to the detector are present and in-phase, a level of approximately +2.5 V DC is taken from the collectors of Q10 and Q11; out-of-phase signals cause a decreasing voltage level at the output. The level at Q11 is applied to inverting input of voltage comparator U4 in subassembly A2 (see figure $7-3$ ) as long as the output of the detector circuit applied to U4-4 remains above the 100 mV reference level at U4-3; the comparator output at U4-9 is at zero volts DC or a slight negative voltage. In this state, the sweep control circuit composed of U2-U3-Q2-Q3-Q4 is off. Additionally, U2A and U2B are on which energizes K1 (if S2 is set to SYNC) and illuminates the front panel lock indicator connected between +6 V DC and terminal 8. Transistor Q1 is off and the resultant +15 V collector level at terminal 9 is applied to rear panel connector P1 at pin 12 as an indication that a phase locked condition exists. During phase lock, the output from the phase detector U4A-Q8-Q9 at the collector of Q9 (see figure 7-2) is applied to timing resistors R39 through R45 (see figure 7-3). These resistors are tied to the input of the integrator on the receiver AFC amplifier via P1-A2 and are progressively shorted out depending on the position of the demodulator LOOP BANDWIDTH Hz switch S 1 section B . The output of the integrator, which also drives the receiver second local oscillator, is tied to P1-19 as is the integrator timing capacitor. Thus, the loop is formed as shown in figure 4-4. During this mode, the loop maintains phase lock by continuously adjusting the frequency of the second local oscillator (LO) over a range of $\pm 250 \mathrm{kHz}$ around the second LO center frequency. The center frequency of the second LO is controlled over a $\pm 250 \mathrm{kHz}$ range by the positioning of the demodulator FINE TUNE control](R1 figure 7-1). This control is electrically connected between terminals 51 and 52 (see figure 7-3) which are the outputs of active filter Q5-Q6-CR7-CR8 which functions as a precision +12.7 and -12.7 V power supply.

4-19. When phase lock is broken due to signal drop out or exceeding the receiver tracking range, the output of the lock detector (U4A-Q10-Q11, figure 7-2), drops to 0V. This action causes the output of voltage comparator U4 (figure 7-3) to become approximately +5 V DC. When this occurs, U2A shuts off and disables K1 to route envelope AGC to the receiver AGC circuitry to prevent saturation of gain controlled stages. Simultaneously, U2B shuts off which opens the ground path to the cathode of DS1 on the front panel shutting it off. With

U2B off, Q1 is on providing a 0 to +0.5 V output on the lock indicator circuit denoting loss of lock. Additionally, the sweep control circuit (U3A, B-U2C, D-Q2-Q3-Q4) is enabled.


Figure 4-4. Integrator (AFC Amplifier)
4-20. To discuss the sweep circuit, it must be assumed that all circuits are set to their original starting points which means that U7Q1 and Q3 are on and U7Q2 and Q4 are off. This assumption places a positive level at U5-2 via S1G and terminals 59, 60, 61, 64, or 66 and terminal 45. Because all inputs to gating stage U3A are high (positive), the resulting low logic level turns on Q2 and Q4; Q3 is off. In this state, the circuit appears as shown below:


Figure 4-5. Sweep Circuit, Sweep Cycle, Simplified Block Diagram

4-21. When Q4 is turned on, the current flow through Q4 and divider R55 through R66 begins charging capacitors C10 through C15; the exact resistor-capacitor combination is dependent on the positioning of $\mathrm{B}_{\mathrm{LT}} \mathrm{Hz}$ switch S 1 sections A, C, and E. As the capacitor(s) charge, the level at P1-19 begins to increase in a positive direction. As this level, also felt at U5-3, approaches and exceeds the positive reference level applied to U5-2, the positive high level at U5-7 switches to the low 0 to -0.5 V level. The resultant low level is fed to U3A, disabling the gate and turning off Q2 and Q4 via U2C, to inverter U3C which turns on Q3 via U3B and U2D. The low level at U5-7 also turns on U7Q2 and Q4, and turns off U7Q1 and Q3. In this state, a negative voltage reference is applied to U5-2 via S1G, resistors R83 through R87, and terminals $59,60,61,64$, or 66 , and 45 . With Q3 on, the selected combination of capacitors (C10 through C15) begins to discharge very rapidily; this is the retrace portion of the sweep cycle. As the voltage at P1-19 and U5-3 approaches and exceeds the negative reference level of U5-2, U5 again reverts to its positive output, all stages are reset, and the sweep cycle is initiated. Thus it can be seen that the level that the output at P1-19 achieves, which controls the sweep range, is directly dependent on the reference level supplied to U5-2 from divider R83 through R87.
These ranges are fixed to a level of $\pm 100 \mathrm{~Hz}$ per ohm of resistance in the divider with the pickoffs determined by the loop bandwidth selected. Similarly, the rate at which the second local oscillator is swept over its range is determined by the RC time constant of the combination of C10 through C15 and resistors R55 through R66. This function is also dependent on the loop bandwidth selected with the rates vs. bandwidth as follows:

| Loop Bandwidth |  | Sweep Rate |  | Ramp Voltage Level |
| :---: | :---: | :---: | :---: | :---: |

4-22. When a 10 MHz signal is applied to the lock detector (U4B-Q10-Q11 figure 7-2), the output level at the collector of Q11 rises in a positive direction as the phase difference between the IF and reference inputs decreases. Phase lock and the resultant disabling of the sweep control circuit will occur at the instant the filtered lock detector output exceeds the reference level at pin 5 of comparator U4 (figure 7-3). Since the detector level due to the difference frequency beat at high signal levels could exceed the reference before optimum phase lock conditions exist, a low pass filter proportional to the loop bandwidth selected is introduced into the circuit to delay the application of the lock signal. The delay is accomplished via RC filter R10 through R15 and C1 through C8. Connections to S1 section F are made via terminals 10 through 16 with the switch functioning to progressively short out an

RC pair. Delay times for each loop bandwidth will vary with signal level. Lock filter bandwidths are:

| Loop Bandwidth | Lock Filter Bandwidth |
| :---: | :---: |
| - | 0.03 Hz |
| $\overline{10 ~ H z}$ | 0.1 Hz |
| 30 Hz | 0.3 Hz |
| 100 Hz | 0.9 Hz |
| 300 Hz | 2 Hz |
| 1000 Hz | 3 Hz |
| - | 10 Hz |

At the end of the delay period, the lock detector output causes the comparator to switch to its low state. This action enables K1 via U2A, turns on LOOP LOCK indicator DS1 via U2B and terminal 8, and supplies the +15 V lock indication to P1-12 via terminal 9 by turning off Q1. In addition, the sweep control circuit is turned off by the disabling of gates U3A and U3B with the low level.
$4-23$. When the demodulator is operated in the manual mode as selected by S3 or at any time the LOOP switch (S4) is depressed, a ground is applied to terminal 80. This effectively disables the sweep circuit by maintaining a low level at one of the inputs of both U3A and U3B. Phase lock is now accomplished by adjusting the second LO frequency through the FINE TUNE control and listening for the zero beat tone at the receiver speaker. Once the tone is heard (aural null), the LOOP switch is released and phase lock occurs. If the SEARCH switch (S3) is in the AUTO position, phase lock will be automatically reacquired upon loss of lock via the sweep circuitry. If S3 is in the MAN (manual) position, phase lock must be made via the FINE TUNE control by active operator intervention. When manually acquiring phase lock, the LOOP switch must be depressed as described above. The LOOP switch may also be used to open the tracking and initiate automatic search if it is suspected that sideband lock has occurred.

## SECTION V <br> MAINTENANCE

5-1. GENERAL
5-2. This section provides maintenance information for the Model 1152-D Phase Demodulator. Included are: the list of required test equipment, preventive and corrective maintenance instructions, voltage tables, and an alignment procedure.

## 5-3. TEST EQUIPMENT

5-4. The test equipment required to troubleshoot, test, and align the demodulator is listed in table 5-1.

Table 5-1. Test Equipment Required

| Equipment | Recommended* |
| :---: | :---: |
| Test Cable | Microdyne 200-493 |
| Signal Generator (RF) | HP606A |
| DC Voltmeter | HP412A |
| Oscilloscope | HP180A |
| Vertical Amplifier | HP1801A |
| Time Base | HP1820A |
| DC Null Volt-Ammeter | HP419A |
|  |  |
|  | *Equivalent equipment may be substituted. |

## 5-5. SPECIAL CABLES

5-6. In order to align and troubleshoot the demodulator, it must be connected to the parent unit through an extender cable which may be fabricated at the site or purchased from Microdyne.

5-7. To fabricate the cable, proceed as follows:
a. Obtain the following material:

1. RG-174/U cable - length should be sufficient to make four equallength cables approximately three feet long.
2. One roll of \#24 insulated multi-strand wire.
3. One set Cannon DDM-36W4P and DDMF-36W4S connectors with four each DM 53740-1 and four each DM 53742-1 coaxial inserts.
b. Cut the \#24 wire into thirty-two three-foot lengths and make connections between the corresponding pins of the two Cannon connectors.
c. Connect the RG-174/U cable between corresponding coaxial inserts in the two Cannon connectors (A1-A2-A3-A4). These inserts should not be permanently affixed to connectors since they must be removed for alignment.

5-8. If it is undesirable to fabricate the above cable, it may be purchased from Microdyne as Extender Cable, Mic rodyne 200-493.

## 5-9. PERFORMANCE TESTS

5-10. Procedures for the demodulator performance tests are an integral part of the receiver preoperational calibration procedures in the receiver manual.

5-11. ADJUSTMENTS
5-12. No periodic adjustments are required on the demodulator.
5-13. PREVENTIVE MAINTENANCE
$5-14$. The only preventive maintenance requirement is a periodic visual inspection of the demodulator. This inspection should include a check of the connector for looseness and corrosion, electrical components for evidence of overheating, and screws and nuts for looseness. All hardware should be tightened immediately. Damaged components should be replaced after determining and correcting the cause.

5-15. Lubrication is not required for any demodulator component.

## 5-16. CORRECTIVE MAINTENANCE

5-17. Corrective maintenance consists of troubleshooting, repair, and alignment. Information on these subjects is given in paragraphs $5-18,5-20$, and $5-23$, respectively.

## 5-18. TROUBLESHOOTING

5-19. Because of the type of circuitry involved, and the interaction of the various stages, it is recommended that to troubleshoot the $1152-\mathrm{D}$, an alignment should be attempted. Using the data gathered in the attempted alignment together with a knowledge of the Theory of Operation and familiarity with the block and schematic diagrams will isolate the problem to a functional stage. Once the defective stage is located, check for proper operation of controls and the condition of solder joints and components. If no discrepancies are found, replace the transistors and/or integrated circuits involved. Should the problem remain, check all wiring for proper connection and continuity. If the problem remains, return the unit to Microdyne for repair and calibration.

## 5-20. REPAIR

5-21. After the defective component is located, it should be replaced with an identical component as referenced in the replacement parts list for best results. The recommended procedure for removing components mounted on the printed circuit boards is given below. At the completion of repairs, the unit must be realigned and/or tested prior to installation.

5-22. PC BOARD COMPONENT REPLACEMENT. The following procedure is recommended for removing and replacing components mounted on printed circuit boards.
a. Gather the following materials:

1. Liquid soldering flux
2. Flux remover
3. Wire braid
4. Soldering iron, soldering aid, and longnose pliers.
b. Dip one end of the braid in the soldering flux.
c. Place the braid over the solder joint and apply heat; the braid will absorb most of the solder.
d. Apply heat directly to the solder joint and gently pry the component loose.
e. Clean the affected area with flux remover. If the hole in the board remains clogged, repeat the process using the braid and soldering flux.
f. Position the component on the pc board.
g. Solder the leads to the pc board and trim.
h. Clean the affected area with flux remover.

## 5-23. ALIGNMENT

$5-24$. Once the demodulator has been repaired, it must be realigned prior to use in the parent receiver. The procedure for realignment is given below:
a. Remove the top and bottom covers, and connect the demodulator to the receiver using the test cable. Apply power to the receiver and allow one-half hour for stabilization.
b. Set the receiver and demodulator controls as follows:

## Receiver

2ND LO MODE to VFO
AGC TIME CONSTANT MSEC to 0.1 .

## Demodulator

AM/AGC to ENV
$\mathrm{B}_{\mathrm{LT}} \mathrm{Hz}$ to 300
SEARCH to MANUAL
TUNE to 5.00 .

## NOTE

Adjustments and connections in steps d through o are made on the Detector Board. In steps p through z , connect and adjust as noted.
c. Connect the HP606A to P1-A4. Set the generator for a 10.000 MHz output at -15 dBm .
d. Using the HP180A oscilloscope, check points 1,2 , and 3 for a 10 MHz sine wave signal and point 4 for a square wave signal. The signal at point 4 should have an amplitude of between -6.96 and -6.81 for a high level and between -7.85 and -7.65 for a low level.
e. Check points $5,6,8$, and 11 for 10 MHz sinewave signals. Check points 7 , 9,10 , and 12 for square wave outputs having the same levels as observed in step d. Disconnect the oscilloscope.
f. Connect the oscilloscope channel B vertical input to point 17 (at the output of Q8-Q9). While observing the oscilloscope, tune the HP606A slightly off 10 MHz in order to obtain a 5 kHz triangular display.
g. Connect the HP412A DC voltmeter to point 14 and adjust R75 for 0V DC.
h. Using channel A of the oscilloscope, check points 22 and 32 for triangular wave forms.
i. Connect the HP412A DC voltmeter to point 31 and adjust R125 for 0V DC.
j. Connect channel A of the oscilloscope to point 32 (channel B to point 17). Adjust R58 for a $90^{\circ}$ phase shift between the two signals.
k. Disconnect and tag the wires at points 26 and 27. Connect the HP419A between points 24 and 25. Connect the HP412A to point 23. Move oscilloscope channel A input to point 27 and check for the presence of a sine wave.

1. Adjust R118 for 0V DC on the HP412A. Adjust R114 for 0 mV DC on the HP419A. Repeat these adjustments as often as required to obtain the $0 \mathrm{~V} / \mathrm{mV}$ readings.
m. Move the oscilloscope channel A input to point 27 (channel B to point 17). Adjust R40 for a $90^{\circ}$ phase shift between the two points.
n. Disconnect the oscilloscope from point 27 and reconnect the wires to points 26 and 27 .
o. Reconnect the oscilloscope differentially between points 26 and 27 . Adjust R6 for a 4.5 V p-p sine wave.
p. Adjust R96 for a $90^{\circ}$ peak deviation on the receiver DEVIATION meter.
q. Set the HP606A for -35 dBm at the same frequency as in step f .
r. Connect the HP412A to point 99 on the Interface Board. Adjust R5 on the Detector Board for a -1.03 V DC meter indication. Reset the generator to -15 dBm .
s. Connect the HP412A to point 16 on the Interface Board. Adjust R125 on the Detector Board for $0 \pm 1 \mathrm{mV}$ DC.
t. Move the voltmeter input to point 17 on the Interface Board. Adjust R75 on the Detector Board for $0 \pm 1 \mathrm{mV}$ DC.
u. Disconnect the HP606A from P1-A4 and replace the test cable coaxial connector in its place.
v. Install the second IF filter/amplifier module into the receiver and remove the RF tuner. Connect the HP606A to the IF input on the receiver tuner receptacle (XA3-A3). Set the 2ND LO MODE switch to XTAL. Set the generator for a 50 MHz output at -21 dBm .
w. Connect the oscilloscope to point 22 on the Detector Board. Adjust the generator frequency slightly to produce a 5 kHz triangular display.
x. Set the 2ND LO MODE switch to VFO, and adjust the demodulator TUNE control for a 5 kHz triangular display. Set the 2ND LO MODE switch to PM and observe that the LOOP LOCK lamp illuminates and the 5 kHz triangular display disappears.
y. Connect the HP412A to point 16 on the Interface Board and adjust R58 on the Detector Board for maximum voltage (approximately 4V DC).
z. Connect the HP419A between points 24 and 25 on the Detector Board. Adjust R40 on the Detector Board for maximum differential voltage (approximately 4.5 V DC ).
aa. Disconnect all test equipment, turn off the power, and replace the covers.



SECTION VI
REPLACEMENT PARTS LIST

## 6-1. GENERAL

6-2. This section contains the Replacement Parts List for the Model 1152-D Phase Demodulator. Parts are listed alphanumerically by reference designator, and include the part description, value, tolerance, manufacturer, and manufacturer's part number. Include all component information when ordering spare or replacement parts.

## 6-3. MAIN CHASSIS

Reference
Designation

## Description

A1 Phase Detector Board, Microdyne 100-948
A2 Interface Board, Microdyne 100-947
DS1 Light-Emitting Diode red, HP5082-4403
P1 Connector, Cannon DDM-36W4P
R1 Potentiometer, 10-turn, cermet, $50 \mathrm{~K} \Omega$, Beckman 8146-12-0-R50K
S1 Switch, rotary, 7 pole, 2 to 7 pos., Microdyne 101-292
S2 Switch, toggle, dpdt, C \& K 7201
S3 Switch, toggle, spdt, C \& K 7101
S4 Switch, PB, 4pdt, C \& K P8421
6-4. A1, PHASE DETECTOR BOARD

Reference
Designation

## Description

C1
thru Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
C22
C23 Capacitor, ceramic, $220 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-221J
C24 Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
C25 Capacitor, ceramic, $220 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-221J
C26
thru Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
C33
C34 Capacitor, ceramic, $180 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-181J
C35 Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
C36 Capacitor, ceramic, $180 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-181J

A1, Phase Detector Board, continued

| Reference <br> Designation$\quad$ Description |
| :---: |

C37
thru
C49
C50
C51
C52
C53
C54
C55
C56
C57
C58
C59
C60
C61
C62
C63
C64
thru
C66
C67
C68
C69
thru
C71
C72
C73
C74
thru
C80
C81
C82
C83
C84
C85
C86
C87
C88

CR1
CR2
CR3

Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
Capacitor, ceramic, $100 \mathrm{pF} \pm 5 \%$, 100V, Erie 8131-100-COG-101J
Capacitor, ceramic, $100 \mathrm{pF} \pm 5 \%$, 100V, Erie 8131-100-COG-101J
Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
Capacitor, ceramic, $5.1 \mathrm{pF} \pm 0.25 \mathrm{pF} .100 \mathrm{~V}$, Erie 8101-100-COG-519C
Capacitor, ceramic, $620 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-621J
Capacitor, ceramic, $36 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-360J
Capacitor, ceramic, $620 \mathrm{pF} \pm 5 \%, 100 \mathrm{~V}$, Erie 8121-100-COG-621J
Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
Capacitor, ceramic, $200 \mathrm{pF} \pm 5 \%$, 100V, Erie 8121-100-COG-201J
Capacitor, ceramic, $200 \mathrm{pF} \pm 5 \%, 100 \mathrm{~V}$, Erie $8121-100$-COG-201J
Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
Capacitor, ceramic, $10 \mathrm{pF} \pm 5 \%$, 100 V , Erie $8121-100$-COG-100J
Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
Capacitor, ceramic, $100 \mathrm{pF} \pm 5 \%$, 100V, Erie 8131-100-COG-101J
Capacitor, ceramic, $100 \mathrm{pF} \pm 5 \%$, 100V, Erie 8131-100-COG-101J
Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%, 15 \mathrm{~V}$, Kemet T362C686M015AS Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M

Diode, Si, Zener, 9.1V $\pm 5 \%$, 1N937
Diode, Si, dual, signal, Motorola MMD-7000
Diode, Si , zener, $3.6 \mathrm{~V} \pm 5 \%$, 1N4729A

A1, Phase Detector Board, continued

Reference
Designation

Q1
Q7
Q8
Q11

R2
R3
R4
R5
R6
R7
R8
R9
R10
R11
R12
thru
R19
R20
R21
R22
R23
R24
R25
R26
thru
R33
R34
R35
R36
R37
R38
R39
R40
R41
R42
R43

L1 Inductor, $5.6 \mu \mathrm{H}$, Jeffers $4435-1 \mathrm{~K}$
thru Transistor, $\mathrm{Si}, \mathrm{npn}, \mathrm{RCA} 2 \mathrm{~N} 3478$
thru Transistor, Si, npn, Motorola MMT-74

R1 Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105

## Description

Resistor, fixed composition, $4.7 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB4R75
Resistor, fixed composition, $1.3 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1325
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 w$, Allen Bradley BB1015
Resistor, fixed composition, $20 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB2005
Potentiometer, cermet, $100 \Omega$, Beckman 82 PR100
Resistor, fixed composition, 1. $3 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{~W}$, Allen Bradley CB1325
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $110 \Omega \pm 5 \%$, 1w, Allen Bradley GB1115
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $2.7 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB2R75
Resistor, fixed composition, 1. $3 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1325
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $110 \Omega \pm 5 \%$, 1w, Allen Bradley GB1115
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $2 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB2025
Resistor, fixed composition, $3 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB3025
Resistor, fixed composition, $51 \Omega \pm 5 \%$, $1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Potentiometer, cermet, $200 \Omega$, Beckman 82PR200
Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1005
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105

A1, Phase Detector Board, continued

Reference
Designation

## Description

R44
thru
R51
R52
R53
R54
R55
R56
R57
R58
R59
R60
R61
R62
thru
R69
R70
R71
R72
R73
R74
R75
R76
R77
R78
R79
R80
R81
R82
R83
R84
R85
R86
R87
R88
R89
thru
R91
R92
R93
R94
R95

Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $110 \Omega \pm 5 \%$, 1w, Allen Bradley GB1115
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 w$, Allen Bradley BB1015
Resistor, fixed composition, $2 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB2025
Resistor, fixed composition, $3 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{~W}$, Allen Bradley CB3025
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 w$, Allen Bradley BB5105
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Potentiometer, cermet, 200 , Beckman 82PR200
Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1005
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $110 \Omega \pm 5 \%$, 2w, Allen Bradley GB1115
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $330 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB3315
Resistor, fixed composition, $390 \Omega \pm 5 \%, \frac{1}{4} \mathrm{~W}$, Allen Bradley CB3915
Potentiometer, cermet, $200 \Omega$, Beckman 82PR200
Resistor, fixed composition, $560 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB5615
Resistor, fixed composition, $560 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB5615
Resistor, fixed composition, $91 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB9105
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
Resistor, fixed composition, $470 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4745
Resistor, fixed composition, $470 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4745
Resistor, fixed composition, $820 \Omega \pm 5 \%$, $\frac{1}{4} w$, Allen Bradley CB8215
Resistor, fixed composition, $13 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB1335
Resistor, fixed composition, $39 \Omega \pm 5 \%$, $\frac{1}{4}$ w, Allen Bradley CB3905
Resistor, fixed composition, $39 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB3905
Resistor, fixed composition, $13 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB1335
Resistor, fixed composition, $100 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB1015
Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB1005
Resistor, fixed composition, $100 \Omega \pm 5 \% \quad \frac{1}{4} \mathrm{w}$, Allen Bradley CB1015
Resistor, fixed composition, $10 \Omega \pm 5 \%$, $\frac{1}{4} w$, Allen Bradley CB1005
Resistor, fixed composition, $82 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB8205
Resistor, fixed composition, $3 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB3025

## A1, Phase Detector Board, continued

Reference<br>Designation

## Description

R96
Potentiometer, cermet, $100 \Omega$, Beckman 82 PR100
R97
R98
R99
R100
R101
R102
R103
R104
R105
R106
R107
R108
R109
R110
R111
R112
R113
R114
R115
R116
R117
R118
R119
R120
R121
R122
R123
R124
R125
R126 Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
R127 Resistor, fixed composition, $470 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4745
R128 Resistor, fixed composition, $470 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4745
R129 Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%$, $1 / 8 \mathrm{w}$, Allen Bradley BB1045
R130
R131
R132
R133
R134
Resistor, fixed composition, $91 \Omega \pm 5 \%$, $\frac{1}{4} w$, Allen Bradley CB9105
Resistor, fixed composition, $560 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB5615
Resistor, fixed composition, $560 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB5615
Resistor, fixed composition, $470 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4745
Resistor, fixed composition, $470 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4745
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB1025 Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1025 Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1005 Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1005 Resistor, fixed composition, $3 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB3025 Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \% \frac{1}{4} \mathrm{w}$, Allen Bradley CB1035 Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB1005 Resistor, fixed composition, $220 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB2215 Resistor, fixed composition, $10 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1005 Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB1035 Potentiometer, cermet, $200 \mathrm{~K} \Omega$, Beckman 82 PR 200 K
Resistor, fixed composition, $820 \Omega \pm 5 \%, \frac{1}{4} \mathrm{~W}$, Allen Bradley CB8215
Resistor, fixed composition, $200 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB2015
Resistor, fixed composition, $1.2 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB1225
Potentiometer, cermet, $500 \Omega$, Beckman 82PR500
Resistor, fixed composition, $91 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB9105
Resistor, fixed composition, $560 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB5615
Resistor, fixed composition, $560 \Omega \pm 5 \%, \frac{1}{4} w$, Allen Bradley CB5615
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8$ w, Allen Bradley BB1015
Resistor, fixed composition, $390 \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB3915
Potentiometer, cermet, 200 , Beckman 82PR200

Resistor, fixed composition, $330 \Omega \pm 5 \%, \frac{1}{4} \mathrm{w}$, Allen Bradley CB3315
Resistor, fixed composition, $18 \Omega$, 5 w , Ohmite $995-5 \mathrm{~B}-18 \Omega$
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 2 \mathrm{w}$, Allen Bradley EB1015
Resistor, fixed composition, $4.7 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4725
Resistor, fixed composition, $4.7 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4725

A1, Phase Detector Board, continued

| Reference <br> Designation | Description |
| :---: | :--- |
| U1 <br> thru |  |
| U3 Integrated Circuit, ECL, 10K, Motorola MC-10116L |  |
| U4 |  |
| U5 | Integrated Circuit, ECL, 10K, Motorola MC-10107L |
| U6 | Integrated Circuit, ECL, 10K, Motorola MC-10116L |
| U7 | Integrated Circuit, Xstr Array, RCA CA3054 |
| U8 | Integrated Circuit, RCA CA3018A Xstr, Sprague TD-602 |
|  |  |
| T1 |  |
|  |  |
| Transformer, 50-200, ANZAC TP-104 |  |
| W1 | Cable Assembly, Microdyne |
| W2 | Cable Assembly, Microdyne |
| W3 | Cable Assembly, Microdyne |
| W4 | Cable Assembly, Microdyne |
| W5 | Cable Assembly, Microdyne |
| W6 | Cable Assembly, Microdyne |

Z1
thru Ferrite Beads, Fair-Rite 2673000101
Z35
6-5. A2, INTERFACE BOARD

Reference
Designation

## Description

C1 Capacitor, tantalum, $1 \mu \mathrm{~F} \pm 20 \%$, 35V, Kemet T360A105M035AS
C2 Capacitor, tantalum, $220 \mu \mathrm{~F} \pm 20 \%, 10 \mathrm{~V}$, Kemet T362D227M010AS
C3
C4
C5
C6
C7
C8
C9
C10 Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 6V, Kemet T360B686M006AS
Capacitor, tantalum, $22 \mu \mathrm{~F} \pm 20 \%$, 15 V , Kemet T360B226M015AS
Capacitor, tantalum, $6.8 \mu \mathrm{~F} \pm 20 \%, 35 \mathrm{~V}$, Kemet T360B685M035AS
Capacitor, tantalum, $2.2 \mu \mathrm{~F} \pm 20 \%, 20 \mathrm{~V}$, Kemet T360A225M020AS
Capacitor, tantalum, $1 \mu \mathrm{~F} \pm 20 \%$, 35V, Kemet T360A105M035AS
Capacitor, tantalum, $1 \mu \mathrm{~F} \pm 20 \%, 35 \mathrm{~V}$, Kemet T360A105M035AS
Capacitor, ceramic, $30 \mathrm{pF} \pm 5 \%$, 100 V , Erie 8121-100-COG-300J
Capacitor, electrolytic, $0.56 \mu \mathrm{~F} \pm 5 \%$, Dearborn LP8A1A564J
C11 Capacitor, electrolytic, $15 \mu \mathrm{~F} \pm 5 \%$, Dearborn LP8A1A156J
C12 Capacitor, electrolytic, $8.2 \mu \mathrm{~F} \pm 5 \%$, Dearborn LP8A1A825J
C13 Capacitor, electrolytic, $5 \mu \mathrm{~F} \pm 5 \%$, Dearborn LP8A1A505J
C14 Capacitor, electrolytic, $2 \mu \mathrm{~F} \pm 5 \%$, Dearborn LP8A1A205J
C15 Capacitor, electrolytic, $1 \mu \mathrm{~F} \pm 5 \%$, Dearborn LP8A1A105J

A2, Interface Board, continued
Reference
Designation

## Description

C16 Not Assigned
C17 Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
C18 Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
C19 Capacitor, ceramic, $0.01 \mu \mathrm{~F} \pm 20 \%$, 100V, Erie 8131-B106-X5V-103M
C20 Capacitor, tantalum, $68 \mu \mathrm{~F} \pm 20 \%$, 15V, Kemet T362C686M015AS
C21
C22
C23
C24
thru
C29
C30
C31
CR1 Diode, zener, 8.2V $\pm 5 \%$, JETEC 1N755A
CR2 Diode, Si. Sig., JETEC 1N914
CR3 Diode, Si, low leakage, Fairchild FD333
CR4 Diode, si, low leakage, Fairchild FD333
CR5 Diode, Si, rect. 50V PIV, JETEC 1N4001
CR6 Diode, Si, dual sig., Motorola MMD-7000
CR7 Diode, zener, 12V $\pm 5 \%$, JETEC 1N4742A
CR8 Diode, zener, 12V $\pm 5 \%$, JETEC 1N4742A
CR9
thru Diode, Si, sig., JETEC 1N914
CR12

K1 Relay, spdt, dip, Grigby-Barton GB825-C2
L1 Inductor, fixed, $82 \mu \mathrm{H} \pm 5 \%$, Jeffers 1315-10J
L2
L3
Not Assigned
Inductor, fixed, $82 \mu \mathrm{H} \pm 5 \%$, Jeffers 1315-10J
L4 Inductor, fixed, $82 \mu \mathrm{H} \pm 5 \%$, Jeffers 1315-10J
Q1 Transistor, npn, Sprague 2N4384
Q2 Transistor, pnp, Sprague 2N4413
Q3 Transistor, pnp, Sprague 2N4413
Q4
Q5
Transistor, npn, Sprague 2N4384
Transistor, pnp, Sprague 2N4413
Q6 Transistor, npn, Sprague 2N4384
R1 Potentiometer, $100 \Omega$, Beckman $3329 \mathrm{H}-101$
R2 Resistor, fixed composition, $10 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1005

A2, Interface Board, continued

| Reference <br> Designation$\quad$ Description |
| :--- |

R3
R4
R5
R6

Resistor, fixed composition, $18 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1835 Resistor, fixed composition, $18 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1835 Potentiometer, $100 \mathrm{~K} \Omega$, Beckman $3329 \mathrm{H}-100 \mathrm{~K}$ Resistor, fixed composition, $1 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1055 Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035 Resistor, fixed composition, $62 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB6235
Resistor, fixed composition, $200 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2015
Resistor, fixed composition, $1 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1055
Resistor, fixed composition, $3 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3025
Resistor, fixed composition, $16 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1635 Resistor, fixed composition, $18 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1835 Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1025 Resistor, fixed composition, $110 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1145 Resistor, fixed composition, $120 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1245 Resistor, fixed composition, 1. $5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1525 Resistor, fixed composition, $240 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2415 Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035 Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035 Resistor, fixed composition, $7.5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB7525
Resistor, fixed composition, $15 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1535
Resistor, fixed composition, $47 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4735
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035 Resistor, fixed composition, $7.5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB7525
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $47 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4735
Resistor, fixed composition, $4.7 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4725
Resistor, fixed composition, $1.5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1525
Resistor, fixed composition, $1.5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1525
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
Resistor, fixed composition, $30 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3035
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $3.9 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3925
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, 56K $\pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5635
Resistor, fixed composition, $200 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2045 Resistor, fixed composition, 1. $3 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1355
Resistor, fixed composition, $5.6 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5655
Resistor, fixed composition, $22 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2265
Resistor, fixed composition, $10 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1005
Resistor, fixed composition, $910 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB9115

Reference<br>Designation

R48
R49
R50
R51
R52
R53
R54
R55
thru
R58
R59
R60
R61
R62
R63
R64
R65
R66
R67
R68
R69
R70
R71
R72
thru
R74
R75
R76
R77
R78
R79
R80
R81
R82
R83
R84
R85
R86
R87
R88
R89
R90

## Description

Resistor, fixed composition, $620 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB6215
Resistor, fixed composition, $160 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1615
Resistor, fixed composition, $240 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2415
Resistor, fixed composition, $51 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5105
Resistor, fixed composition, $430 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4315
Resistor, fixed composition, $220 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2245
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $22 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2265
Not Assigned
Not Assigned
Resistor, fixed composition, $16 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1665
Not Assigned
Resistor, fixed composition, 5.1M $\pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB5155
Not Assigned
Resistor, fixed composition, $910 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB9145
Resistor, fixed composition, $390 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3945
Resistor, fixed composition, $4.7 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4725
Resistor, fixed composition, $16 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1635
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $22 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2235
Resistor, fixed composition, $47 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4735
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, $2.4 \mathrm{~K} \Omega \pm 5 \%$, $\frac{1}{4} \mathrm{w}$, Allen Bradley CB2425
Not Assigned
Not Assigned
Resistor, fixed composition, $2.4 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2425 Resistor, fixed composition, $2.4 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2425 Resistor, fixed composition, $1 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1025 Resistor, fixed composition, $1.5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1525 Resistor, fixed composition, $1.5 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1525
Resistor, fixed composition, $680 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB6815 Resistor, fixed composition, $200 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB2015 Resistor, fixed composition, $68 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB6805 Resistor, fixed composition, $30 \Omega \pm 5 \%, 1 / 8 w$, Allen Bradley BB3005 Resistor, fixed composition, $13 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1335 Resistor, fixed composition, $39 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3905

A2, Interface Board, continued

Reference

## Designation

R92
R93
R94
R95
R96
R97
R98
R99
R100
R101
R102
R103
R105
R106
R107
R108
R109
R110

U1
U2
U3
U4
U5
U6
U7

## Description

Resistor, fixed composition, $39 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3905 Resistor, fixed composition, $13 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1335
Resistor, fixed composition, $10 \Omega \pm 5 \%, 1 / 8 w$, Allen Bradley BB1005
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $10 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1005
Resistor, fixed composition, $10 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1005
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $82 \Omega \pm 5 \%, 1 / 8 w$, Allen Bradley BB8205
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1 045
Resistor, fixed composition, 1.5M $\pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1555
Resistor, fixed composition, $10 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1005
Resistor, fixed composition, $300 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3015
Resistor, fixed composition, $620 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB6215
Resistor, fixed composition, $300 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB3015
Resistor, fixed composition, $100 \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1015
Resistor, fixed composition, $4.7 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB4725
Resistor, fixed composition, $100 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1045
Resistor, fixed composition, $10 \mathrm{~K} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1035
Resistor, fixed composition, 1. $3 \mathrm{M} \Omega \pm 5 \%, 1 / 8 \mathrm{w}$, Allen Bradley BB1355
Operational Amplifier, Analog Devices AD-502J
Non-Inv. hex buffer, H.V. TTL, Texas Instruments SN7417N
$3 \times 3$ in NAND TTL, Texas Instruments SN7410N
Comparator, Prec. Mono CMP-01CY
Comparator, National Semiconductor LM-311H
Dual transistor, Sprague TD-602
Quad transistor, Motorola MHQ-6002

## SECTION VII MAINTENANCE DIAGRAMS

This section contains the schematic diagrams for the Model 1152-D Phase Demodulator. The diagrams appear in the following order:

Figure $\quad$ Title Page
7-1 Model 1152-D Main Chassis, Wiring Diagram 7-3
7-2 A1, Phase Detector Board, Schematic Diagram 7-5
7-3 A2, Interface Board, Schematic Diagram 7-7

## A1 Size is Omitted due to the large size. Sorry.




